



CUSTOM STEEL TRIM WORKSHEET

Eau Claire Steel Plant Fax # 715-876-5564
Holiday City Steel Plant Fax # 419-485-6942

STORE LOCATION: _____ STORE # _____

GUEST NAME: _____ TEAM MEMBER: _____

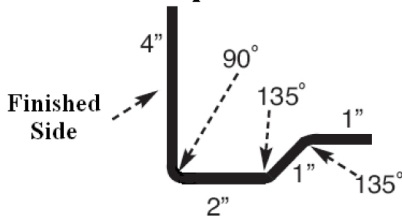
PURCHASE ORDER NUMBER: _____

Number of Pieces: _____ Length: _____ Color: _____

Custom Trim Services As Easy As 1, 2, 3

Step 1. Draw your custom trim design in the area below, noting dimension, angles, and finished side (color side) of your custom trim design.

Example



Hem Bends

If a 1/4" hem bend is used it will count as **1 bend**. Any hem **requiring more than 1/4"** is counted as **2 bends**.



Stiffener Ribs (Beads)

Used to strengthen wide, flat areas on trims. Counted as 1 bend per bead, **max of 3**.



Step 2. Add up the dimensions and count the bends required to make your trim design.

Continuing our Example: $4'' + 2'' + 1'' + 1'' = 8''$ **Steel Required**
and **3 bends** (1 bend at 90° + 2 bends at 135°)

Step 3. Enter the order, and fax this worksheet with your diagram and required information (quantity, length, color, dimensions, angles, and finished side) to guide us to build your custom trim. The length of your trim **cannot exceed 12'**.

Custom Trim Diagram

Guest Signature: _____ Date: _____